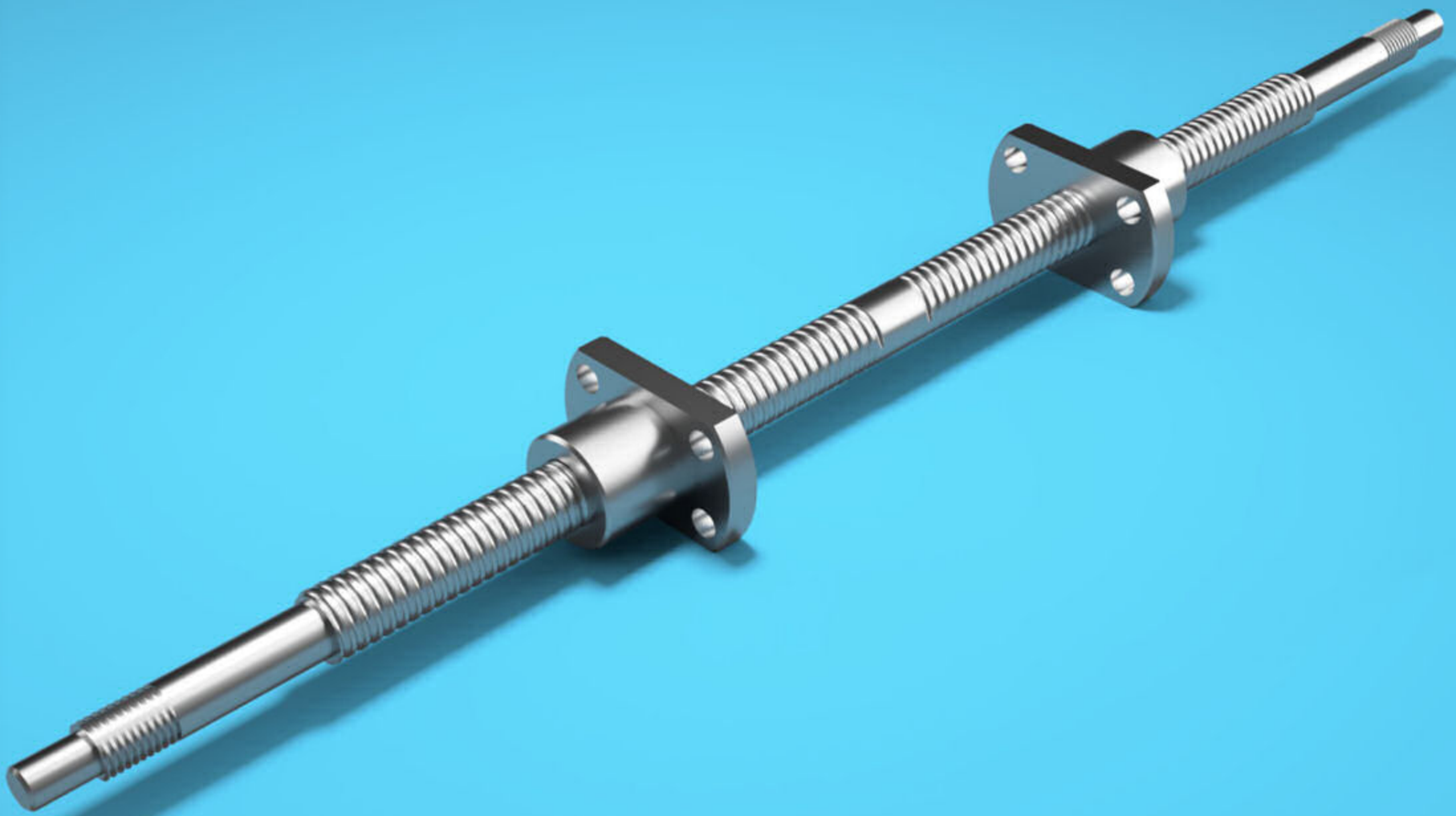


# SD Bi-Directional Ball Screw



**ABSSAC**

PRECISION MOTION SINCE 1982



# SD series Standardized Bi-directional Ball Screws

SD series are economical Ball Screws which moves bi-directionally with a shaft, and perform centering, precise positioning. There are Precision Ball Screws C3, C5 grade.

## Accuracy Grade & Axial play

Accuracy grades of SD series (Standardized Bidirectional Precision Ball Screws) are 2 kinds, JIS C3 and JIS C5. Axial play are 0 (Preload : C3) and 0.005mm or less(C5) corresponding to accuracy grades in stock.

## Material & Surface hardness

Shafts and Nuts of SD series(Standardized Bidirectional Precision Ball Screws) adopts SCM415 (carburizing and quenching), surface hardness of Ball Screw part is HRC58-62.

## Lubrication

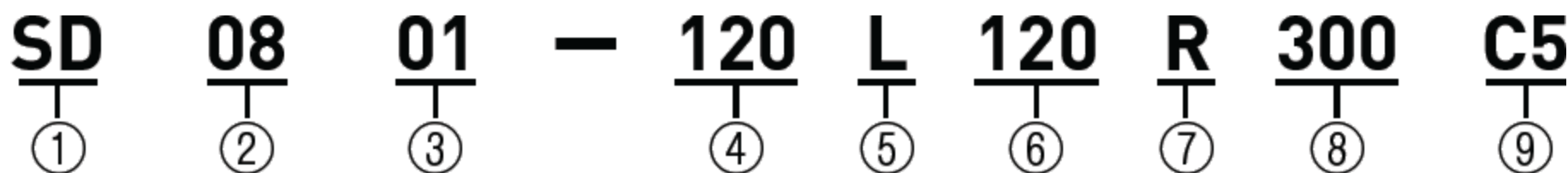
SD series(Standardized Bi-directional Precision Ball Screws) are applied with anti-rust oil for rust prevention when unfinished end journal. Since anti-rust oil is not lubricant, apply Grease or lubrication oil before using Ball Screws. If there is no specific instruction, ABSSAC would recommend our original Grease (MSG No.2) as standard lubricant. Please feel free to contact us.

## End-journal profile

End-journal configuration of SD series (Standardized Bi-directional Precision Ball Screws) is not standardized. Please ask ABSSAC regarding additional machining with a drawing which shows end-journal profile.

## Model number notation

Model number notation of SD series (Standardized Bi-directional Precision Ball Screws) is as follows.



- ① Bi-directional Ball Screws series No.
- ② Screw Shaft nominal diameter(mm)
- ③ Lead(mm)
- ④ Left-side thread length(mm)
- ⑤ Left-hand
- ⑥ Right-side thread length(mm)
- ⑦ Right-hand
- ⑧ Screw Shaft total length(mm)
- ⑨ Accuracy grade(C3 or C5)

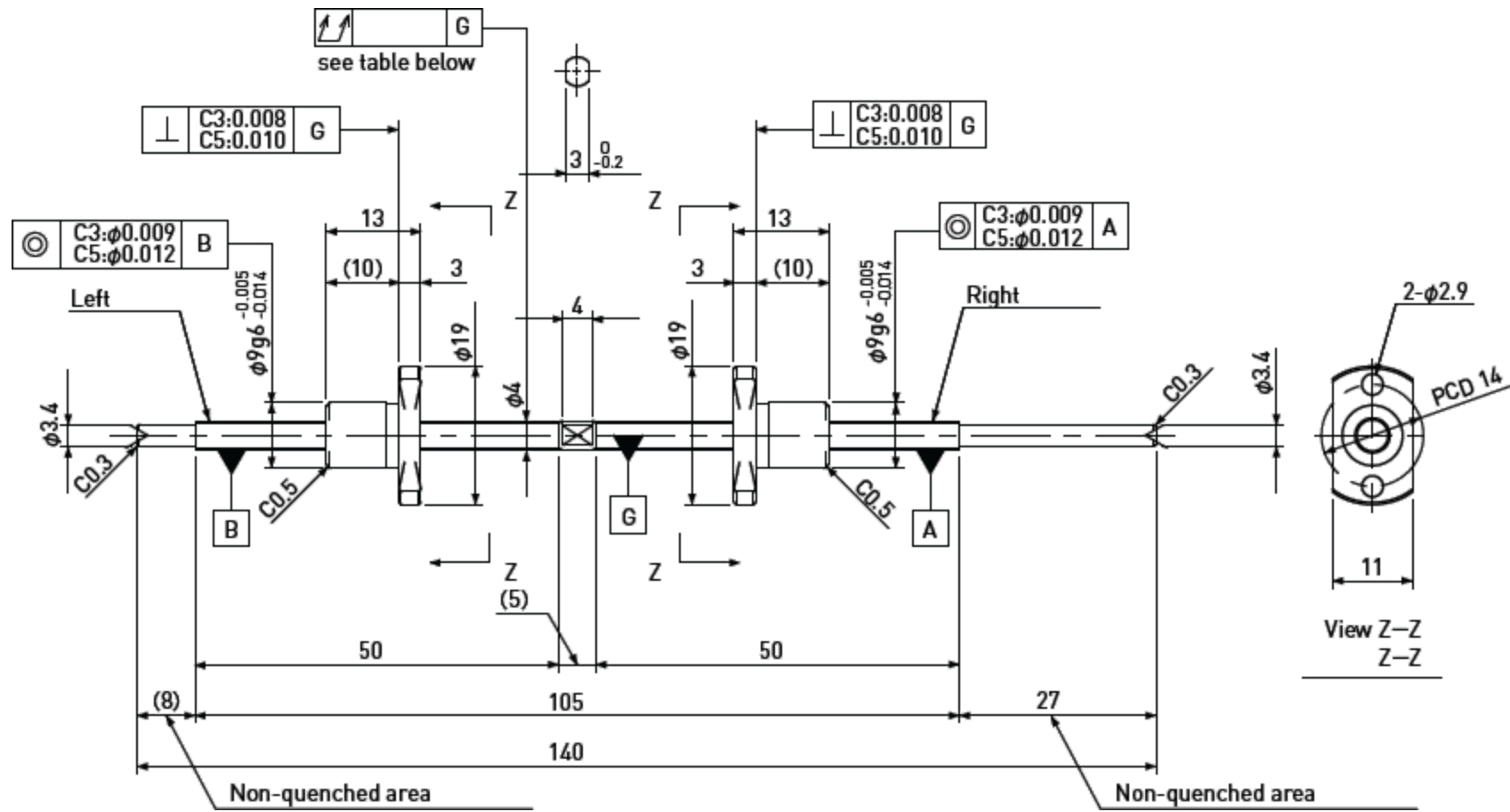
Standard products in stock SD series

**SD0401**

Shaft dia.  $\varnothing 4$

Lead 1mm

**C3 & C5**



Unit : mm

**Ball Screw Specifications**

Ball size	$\varnothing 0.6$
Number of thread	1
Thread direction	Left & Right
Shaft root dia.	$\varnothing 3.4$
Number of circuit	1×3
Shaft/Nut Material	SCM415H
Surface hardness	HRC58~62 (Thread area)
Anti-rust treatment	Anti-rust oil

Unit : mm

Ball Screw Model	Travel	Grade	Lead accuracy		Total Run-out $\mu$	Axial play	Preload Torque Nm	Basic Load Rating N	
			Travel deviation $e_p$	Variation $V_u$				Dynamic $C_a$	Static $C_oa$
SD0401-50L50R140C3	35	C3	$\pm 0.008$	0.008	0.035	0	~0.010	300	430
SD0401-50L50R140C5	35	C5	$\pm 0.018$	0.018	0.050	~0.005	-		

Note 1)  
Note 2)

Please designate end-journal profile with your sketch.  
Absolute position of both Nuts related to the Screw Shaft is not under the control.

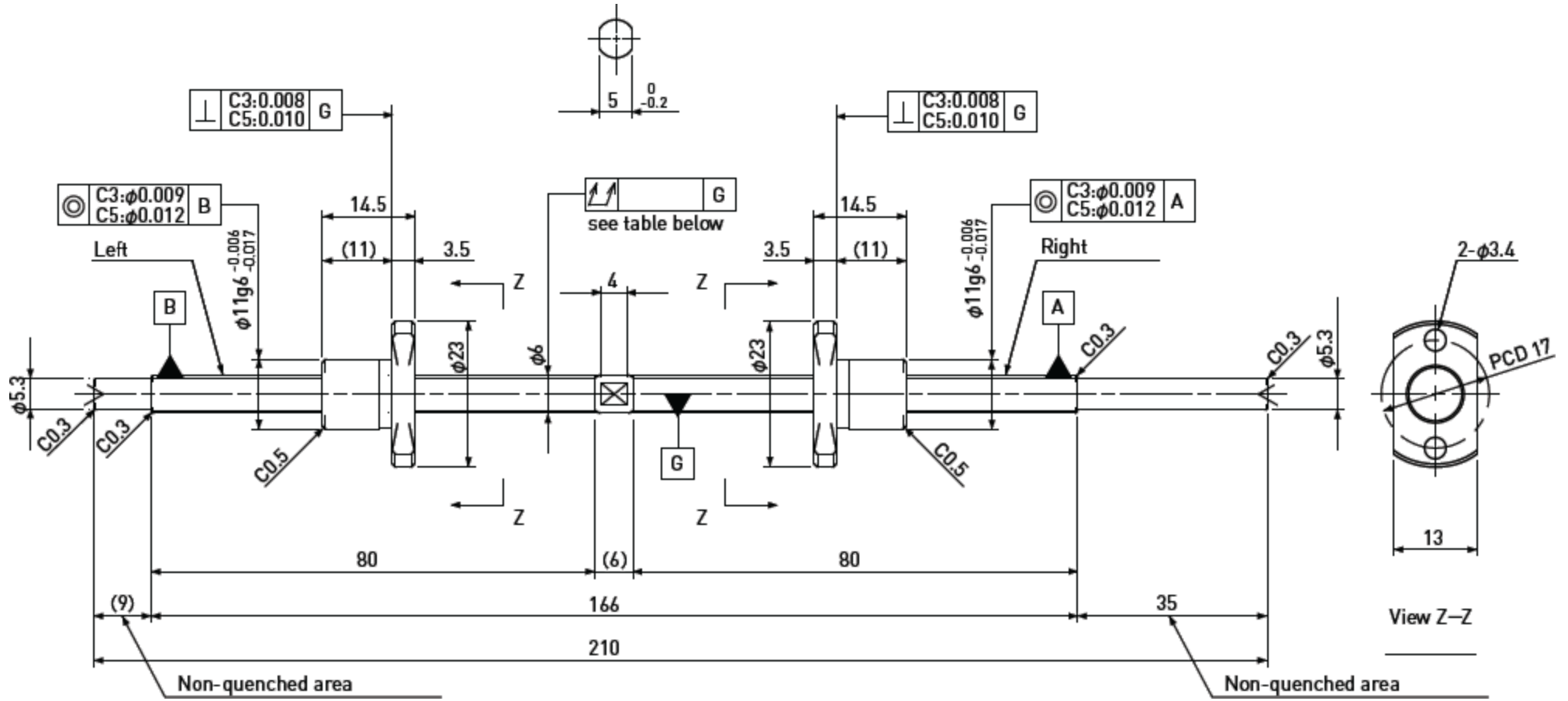
Standard products in stock SD series

**SD0601**

Shaft dia.  $\phi 6$

Lead 1mm

**C3 & C5**



Unit : mm

Ball Screw Specifications	
Ball size	$\phi 0.8$
Number of thread	1
Thread direction	Left & Right
Shaft root dia.	$\phi 5.3$
Number of circuit	1×3
Shaft/Nut Material	SCM415H
Surface hardness	HRC58~62 (Thread area)
Anti-rust treatment	Anti-rust oil

Unit : mm

Ball Screw Model	Travel	Grade	Lead accuracy		Total Run-out μ	Axial play	Preload Torque Nm	Basic Load Rating N	
			Travel deviation $e_p$	Variation $V_u$				Dynamic $C_a$	Static $C_oa$
SD0601-80L80R210C3	65	C3	$\pm 0.008$	0.008	0.050	0	~0.013	550	1000
SD0601-80L80R210C5	65	C5	$\pm 0.018$	0.018	0.065	~0.005	-		

Note 1)  
Note 2)

Please designate end-journal profile with your sketch.  
Absolute position of both Nuts related to the Screw Shaft is not under the control.

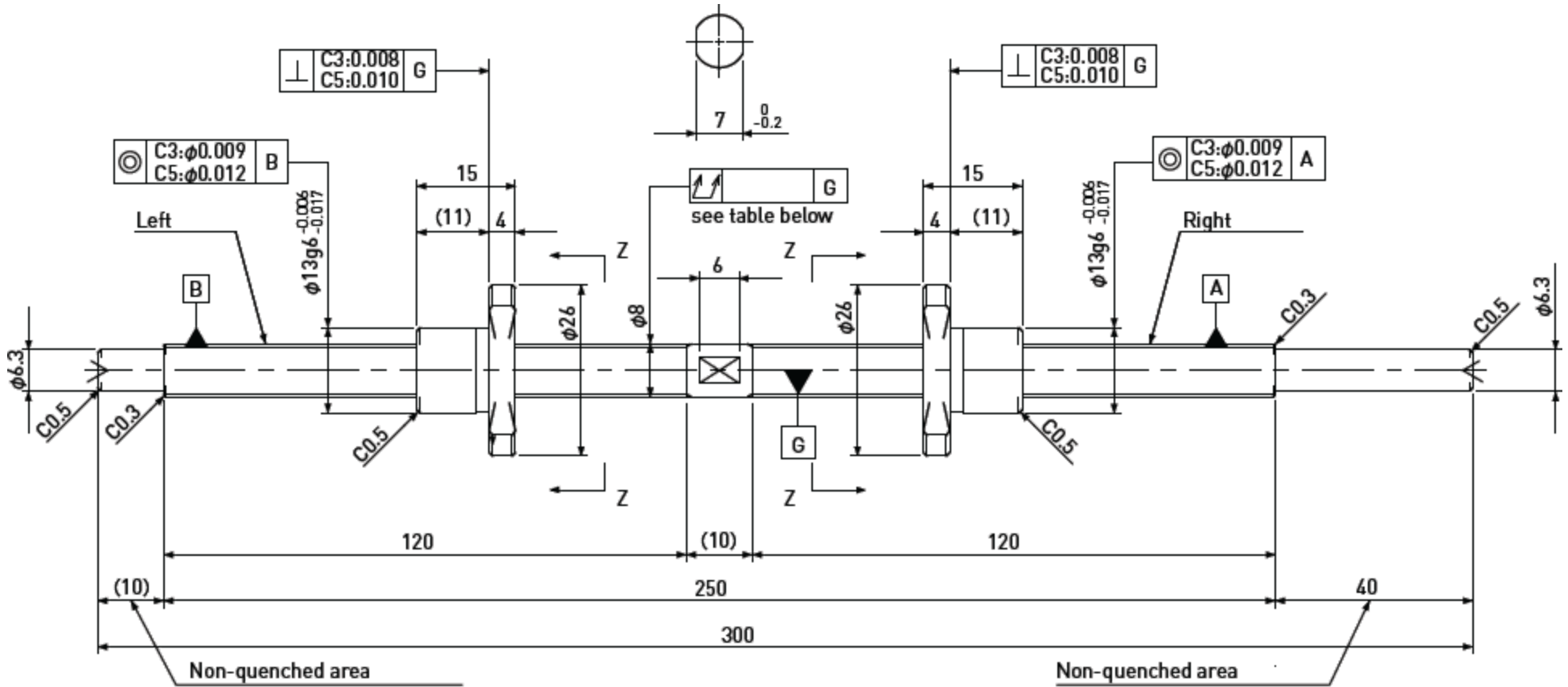
Standard products in stock SD series

**SD0801**

Shaft dia.  $\varnothing 8$

Lead 1mm

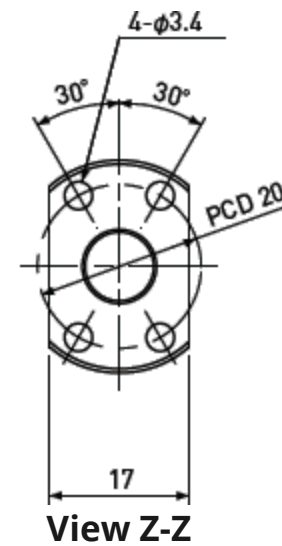
**C3 & C5**



Unit : mm

**Ball Screw Specifications**

Ball size	$\varnothing 0.8$
Number of thread	1
Thread direction	Left & Right
Shaft root dia.	$\varnothing 7.3$
Number of circuit	1×3
Shaft/Nut Material	SCM415H
Surface hardness	HRC58~62 (Thread area)
Anti-rust treatment	Anti-rust oil



Unit : mm

Ball Screw Model	Travel	Grade	Lead accuracy		Total Run-out $\mu$	Axial play	Preload Torque Nm	Basic Load Rating N	
			Travel deviation $e_p$	Variation $V_u$				Dynamic $C_a$	Static $C_oa$
SD0801-120L120R300C3	105	C3	$\pm 0.010$	0.008	0.050	0	$\sim 0.018$	650	1300
SD0801-120L120R300C5	105	C5	$\pm 0.020$	0.018	0.065	$\sim 0.005$	-		

Note 1)  
Note 2)

Please designate end-journal profile with your sketch.  
Absolute position of both Nuts related to the Screw Shaft is not under the control.

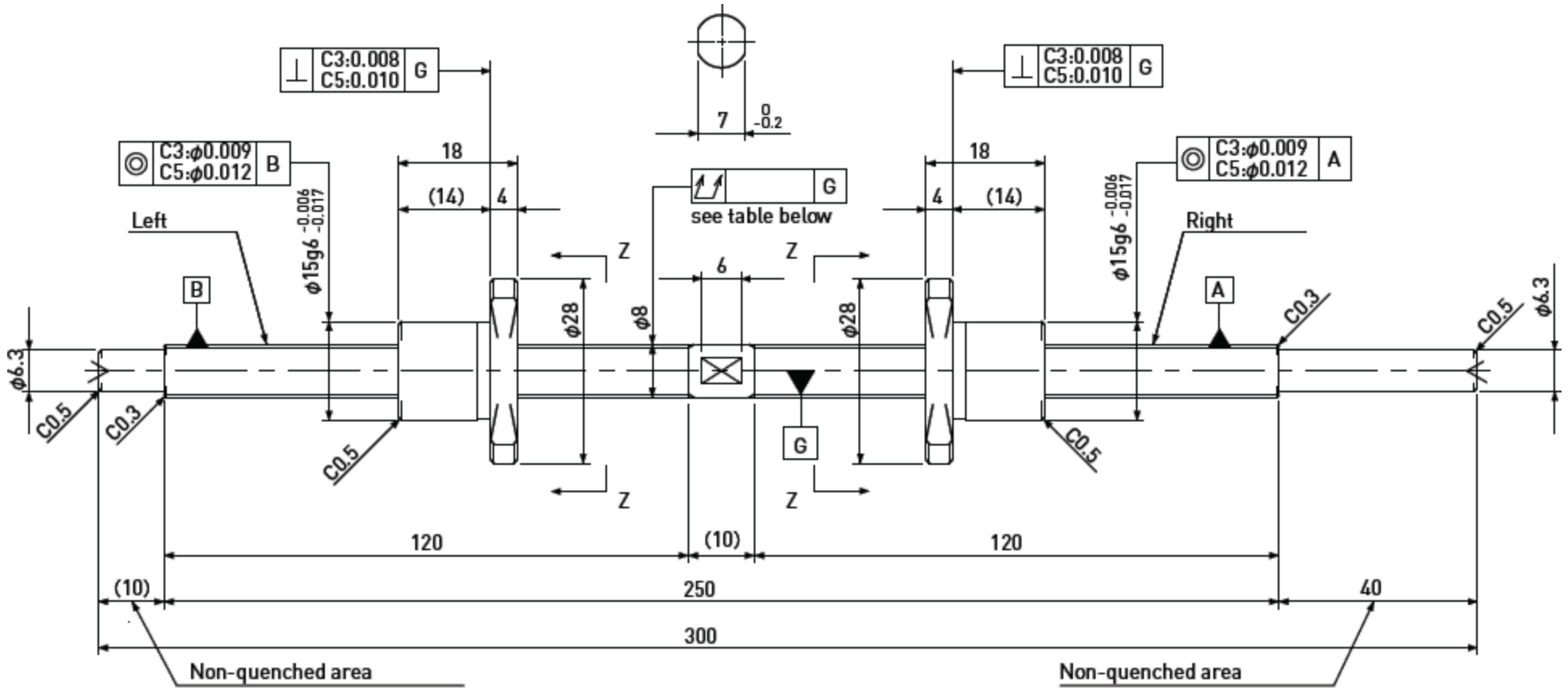
Standard products in stock SD series

**SD0802**

Shaft dia.  $\varnothing 8$

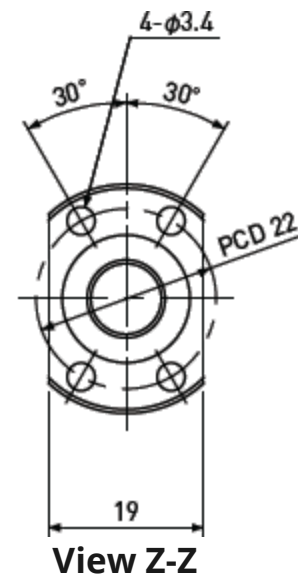
Lead 2mm

**C3 & C5**



Unit : mm

Ball Screw Specifications	
Ball size	$\varnothing 1.2$
Number of thread	1
Thread direction	Left & Right
Shaft root dia.	$\varnothing 7.0$
Number of circuit	1×3
Shaft/Nut Material	SCM415H
Surface hardness	HRC58~62 (Thread area)
Anti-rust treatment	Anti-rust oil



Unit : mm

Ball Screw Model	Travel	Grade	Lead accuracy		Total Run-out $\mu$	Axial play	Preload Torque Nm	Basic Load Rating N	
			Travel deviation $e_p$	Variation $V_u$				Dynamic $C_a$	Static $C_oa$
SD0802-120L120R300C3	100	C3	$\pm 0.010$	0.008	0.050	0	$\sim 0.020$	1300	2300
SD0802-120L120R300C5	100	C5	$\pm 0.020$	0.018	0.065	$\sim 0.005$	-		

Note 1)  
Note 2)

Please designate end-journal profile with your sketch.  
Absolute position of both Nuts related to the Screw Shaft is not under the control.

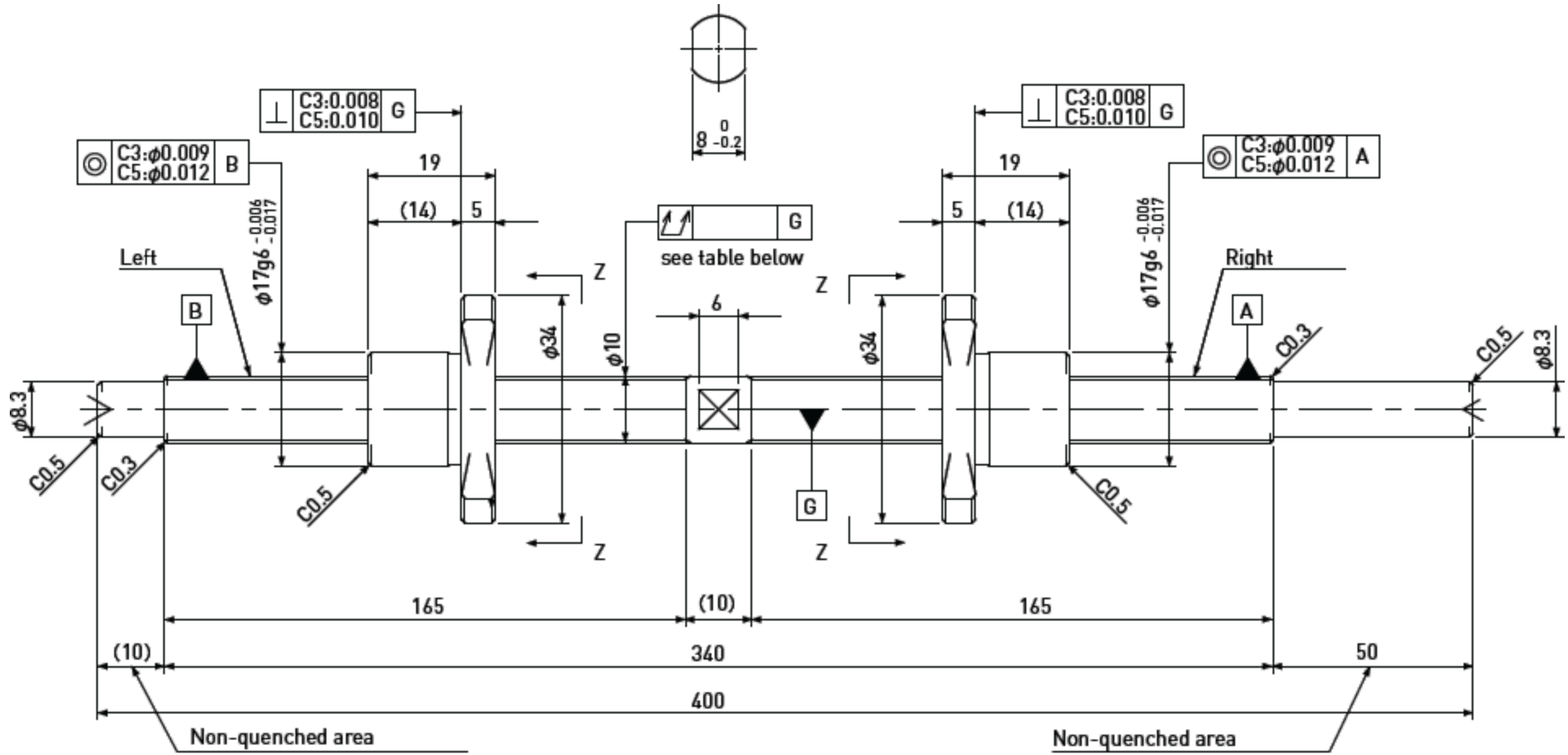
Standard products in stock SD series

**SD1002**

Shaft dia.  $\phi 10$

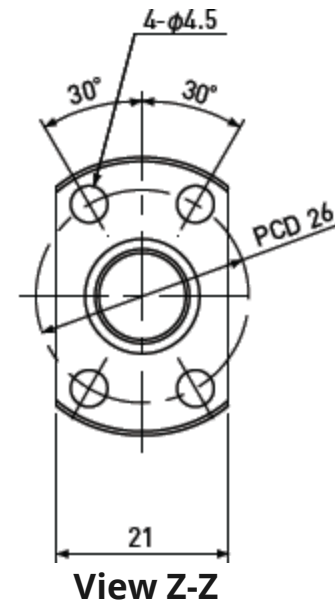
Lead 2mm

**C3 & C5**



Unit : mm

Ball Screw Specifications	
Ball size	$\phi 1.2$
Number of thread	1
Thread direction	Left & Right
Shaft root dia.	$\phi 9.0$
Number of circuit	1×3
Shaft/Nut Material	SCM415H
Surface hardness	HRC58~62 (Thread area)
Anti-rust treatment	Anti-rust oil



Unit : mm

Ball Screw Model	Travel	Grade	Lead accuracy		Total Run-out $\mu$	Axial play	Preload Torque Nm	Basic Load Rating N	
			Travel deviation $e_p$	Variation $V_u$				Dynamic $C_a$	Static $C_oa$
SD1002-165L165R400C3	145	C3	$\pm 0.010$	0.008	0.050	0	~0.025	1450	3000
SD1002-165L165R400C5	145	C5	$\pm 0.020$	0.018	0.065	~0.005	-		

Note 1)  
Note 2)

Please designate end-journal profile with your sketch.  
Absolute position of both Nuts related to the Screw Shaft is not under the control.

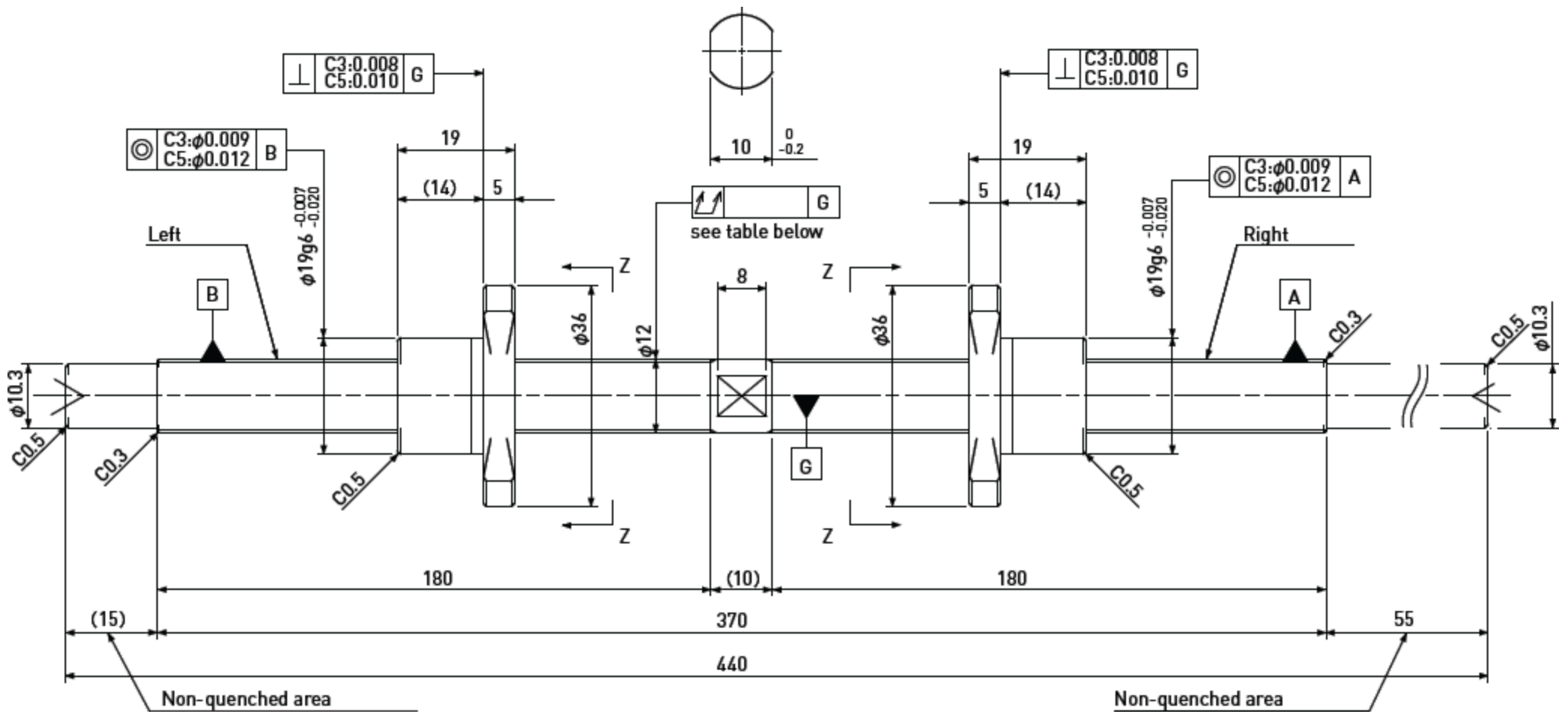
Standard products in stock SD series

**SD1202**

Shaft dia.  $\phi 12$

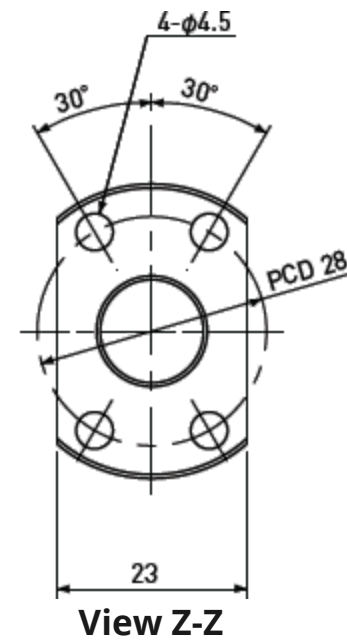
Lead 2mm

**C3 & C5**



Unit : mm

Ball Screw Specifications	
Ball size	$\phi 1.2$
Number of thread	1
Thread direction	Left & Right
Shaft root dia.	$\phi 11.0$
Number of circuit	1×3
Shaft/Nut Material	SCM415H
Surface hardness	HRC58~62 (Thread area)
Anti-rust treatment	Anti-rust oil



Unit : mm

Ball Screw Model	Travel	Grade	Lead accuracy		Total Run-out $\mu$	Axial play	Preload Torque Nm	Basic Load Rating N	
			Travel deviation $e_p$	Variation $V_u$				Dynamic $C_a$	Static $C_oa$
SD1202-180L180R440C3	160	C3	$\pm 0.010$	0.008	0.065	0	$\sim 0.035$	1600	3700
SD1202-180L180R440C5	160	C5	$\pm 0.020$	0.018	0.080	$\sim 0.005$	-		

Note 1)  
Note 2)

Please designate end-journal profile with your sketch.  
Absolute position of both Nuts related to the Screw Shaft is not under the control.